PVC PIPE CEMENT TECHNICAL DATA SHEET



EVERBUILD P16 PVC PIPE CEMENT





EVERBUILD® P16 PVC Pipe Cement is a non-drip, thixotropic solvent-based pipe cement for use with nonpressure PVC and ABS thermoplastic pipes and conduits. EVERBUILD® P16 PVC Pipe Cement combines a long open time with a rapid rate of bond strength development, enabling assembled units to be handled and put into service with a minimum delay.

FEATURES

- Rapid bond strength development
- Easy-to-apply thixotropic paste
- Non-drip gel formula
- Conforms to CE mark BSEN 14814 and Kite mark BSEN 14680

LIMITATIONS

- Do not use in conjunction with potable water.
- Always apply as directed to both surfaces.
- · Do not dip pipes into this adhesive.
- Do not mix adhesive with cleaning or any other fluids.
- Reseal container immediately after use.
- Allow at least 10 minutes before handling assemblies and at least 8-24 hours before putting into service.
- Do not use below 5°C.
- As the manufacturer cannot know all the uses their products may be put to, it is the user's responsibility to determine suitability of use. If in doubt, contact Technical Services Department for advice.

APPLICATION

The product is designed specifically for the following:

- Bonding uPVC Pipes and accessories in pressure systems up to 16PN according to BSEN 14814, specifically for bonding thermoplastic piping systems that conform to BSEN 1329
- Bonding Pipes and accessories in waste systems according to the following standards: PVC-U plastic piping systems for soil and waste discharge (low and high temperature) - BSEN 1329. ABS piping systems for soil and waste discharge (low and high temperature) - BSEN 1455.

INSTRUCTIONS

SUBSTRATE PREPARATION

- Wear suitable protective clothing and gloves before use. Avoid inhalation of vapours and extinguish all sources of ignition. Use in a wellventilated area
- All surfaces to be joined must be clean, sound and dry
- Cut pipes squarely. Remove any swarf and chamfer the outside edge. Lightly abrade pipe with emery cloth and degrease with a proprietary solvent such as Stick2®
- Contact Adhesive Thinner and Cleaner. Check the two ends fit together correctly

APPLICATION METHOD / TOOLS

- Apply a thin and even layer of adhesive to both surfaces with a brush. Slide the pipes together immediately
- DO NOT TWIST. Hold in place for 20-30 seconds and remove excess adhesive with a cloth. Allow at least 10 minutes drying time before handling and at least 8 hours before putting into service (non-pressure) or 24 hours (pressure applications). Reseal can immediately

Part code	Description	Size	Quantity
X-SOLCEM	Solvent cement	250ml	1

ADHESIVE PVC PIPE CEMENT

For plastic and PVC pipes

The DiversiTech International sales team are available to answer your questions or queries on this product. Our experts are waiting for your call +44 (0)115 900 5858 or if you prefer send an email to sales@diversitech.com or visit www.diversitech.global



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